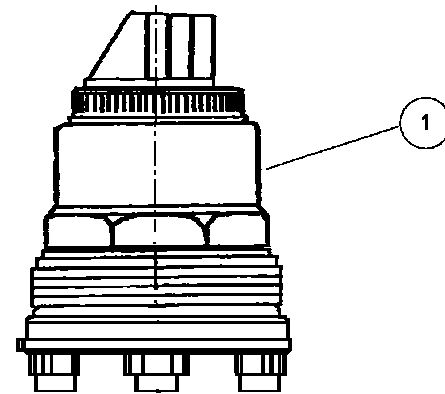
[illegible]

- NOTES:
- 1 DISCARD LOCKWASHER SUPPLIED WITH POTENTIOMETER
- 2 INSERT THE POTENTIOMETER SHAFT THRU THE HOLE IN THE TERMINAL BOARD ASSY FROM THE SIDE MARKED "A"
- 3 ORIENT THE SOLDER TERMINALS ON THE POTENTIOMETER TOWARD THE UPPER EDGE OF THE TERMINAL BOARD BY ALIGNING THE TAB ON THE POTENTIOMETER WITH THE SLOT IN THE TERMINAL BOARD ASSY
- 4 PLACE THE LOCK WASHER ON THE POTENTIOMETER SHAFT
- 5 PLACE THE HEX MOUNTING NUT ON THE POTENTIOMETER SHAFT AND TIGHTEN SECURELY
- 6 SOLDER THE TERMINAL BOARD ASSY LEADS TO THE POTENTIOMETER SOLDER TERMINALS AS SHOWN IN VIEW 1
- 7 BEND POTENTIOMETER TERMINALS 60 DEGREES OPPOSITE BOARD TERMINALS AFTER SOLDERING
- 8 INSERT THE MOUNTING SCREWS INTO THE HOLES IN THE TERMINAL BOARD ASSY FROM THE SIDE MARKED "A"
- 9 PLACE THE SPACERS ON THE MOUNTING SCREWS (SPACERS MUST BE BETWEEN TERMINAL BOARD ASSY AND BASIC OPERATOR ASSY
- 10 ALIGN THE SLOT IN THE POTENTIOMETER SHAFT WITH THE PIN OF THE COUPLING/PIN ASSY
- 11 THREAD THE MOUNTING SCREWS INTO THE BASIC OPERATOR ASSY AND TIGHTEN
- 12 PLACE ASSY, LEGEND PLATE AND INSTRUCTION SHEET INTO CARTON. CLOSE CARTON AND LABEL

72	9001SK2136	INDIVIDUAL PACK
71	9001SK2135	INDIVIDUAL PACK
70	9001SK2139	INDIVIDUAL PACK
69	9001SK2138	INDIVIDUAL PACK
68	9001SK2137	INDIVIDUAL PACK
67	9001SK2133	INDIVIDUAL PACK
66	9001SK2132	INDIVIDUAL PACK
65	9001SK2110	INDIVIDUAL PACK
64	9001SK2115	INDIVIDUAL PACK
63	9001SK2114	INDIVIDUAL PACK
62	9001SK2113	INDIVIDUAL PACK
61	9001SK2112	INDIVIDUAL PACK
60	9001SK2111	INDIVIDUAL PACK
59	9001SK2110	INDIVIDUAL PACK
58	9001SK2109	INDIVIDUAL PACK
57	9001SK2108	INDIVIDUAL PACK
56	9001SK2107	INDIVIDUAL PACK
55	9001SK2106	INDIVIDUAL PACK
54	9001SK2105	INDIVIDUAL PACK
53	9001SK2104	INDIVIDUAL PACK
52	9001SK2103	INDIVIDUAL PACK
51	9001SK2102	INDIVIDUAL PACK
50	9001SK2101	INDIVIDUAL PACK
	CATALOG	