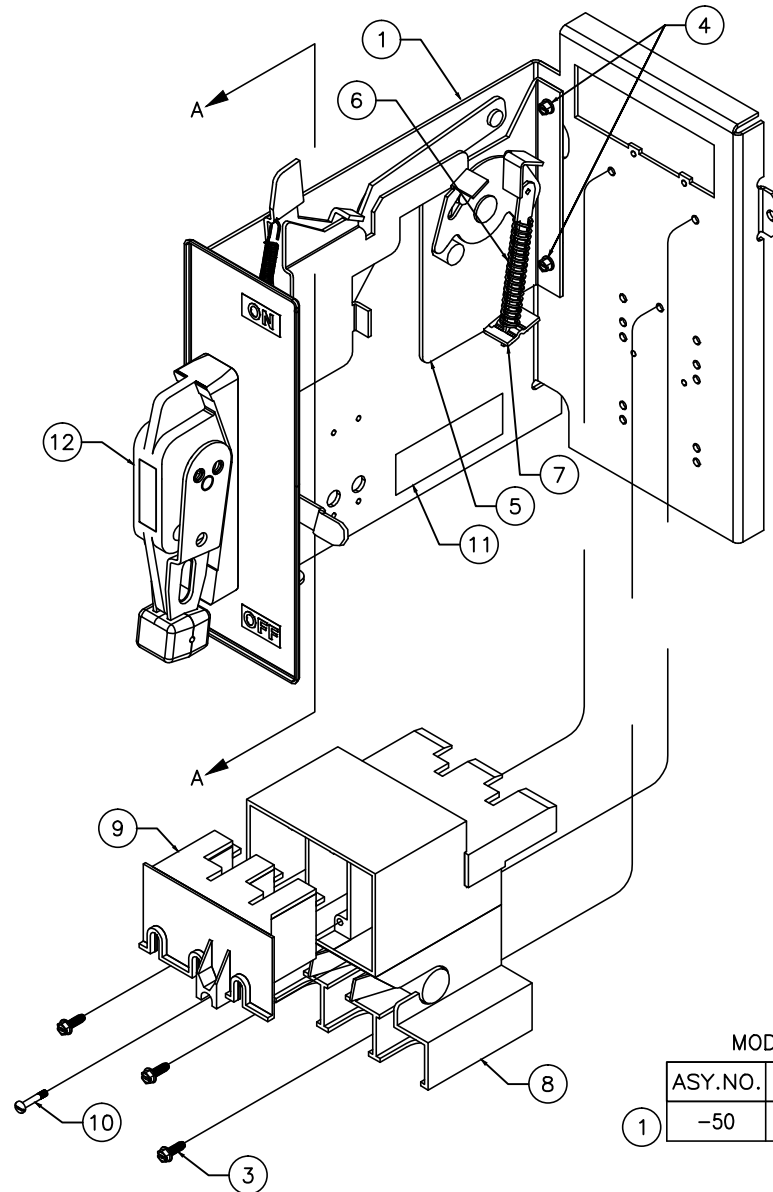
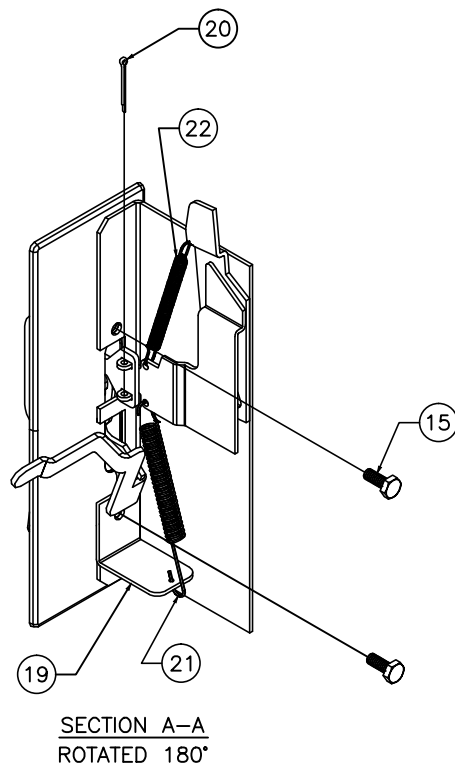




NOTES:

1. ONE OF A SERIES.
2. LUBRICATE BEARING SURFACES WITH (1615-100850) ITEM 23.
3. ALL PARTS SHOULD ROTATE OR SLIDE FREELY.
4. INSTALL ITEMS 6 AND 7 BEFORE MOUNTING ITEM 8 WITH ITEM 3.
5. MOUNT ITEM 9 WITH ITEM 10 AFTER MOUNTING ITEM 8.
6. INSTALL ITEMS 21 AND 22 AFTER ITEM 20.

MODEL 6 INDUSTRIAL

ASY.NO.	DESCRIPTION
1 -50	NO FUSE CLIPS -SN

CURRENT REVISION DESCRIPTION

01 BOM CHNGS ASSY 80439-889-51 AND 53

REVISION LEDGER				
REV	ECO	DATE	BY	CHKD
E	A249848	04-02-12	JTH	JWG
01	AN359995	02-17-15	ER	GWS

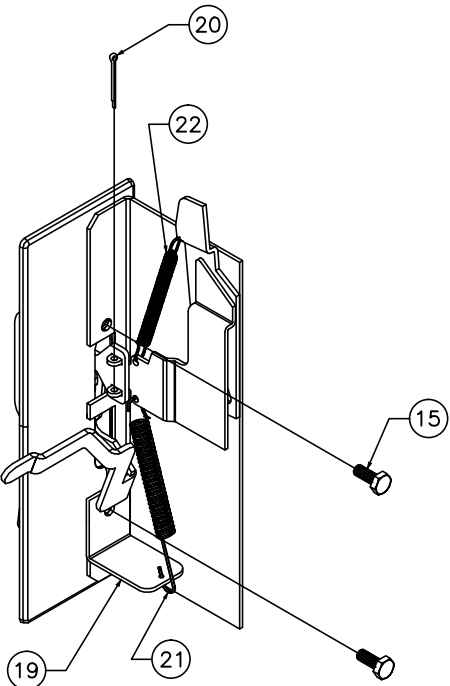
DO NOT SCALE – WORK TO DIMENSIONS			
STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	LINEAR DIMENSION	ONE PLACE DECIMAL	± .060
		TWO PLACE DECIMAL	± .030
		THREE PLACE DECIMAL	± .005
	HOLE DIAMETER	TWO PLACE DECIMAL	±.010
		THREE PLACE DECIMAL	±.002
	ANGLE	DIMENSIONED ± 1° UNDIMENSIONED 90° ± 2°	

PRINTS TO:		MC			
ECO	DATE	BY	CHKD	CAD SETTING	
9800819	7-16-98	GLM	BSW	2	
TITLE					

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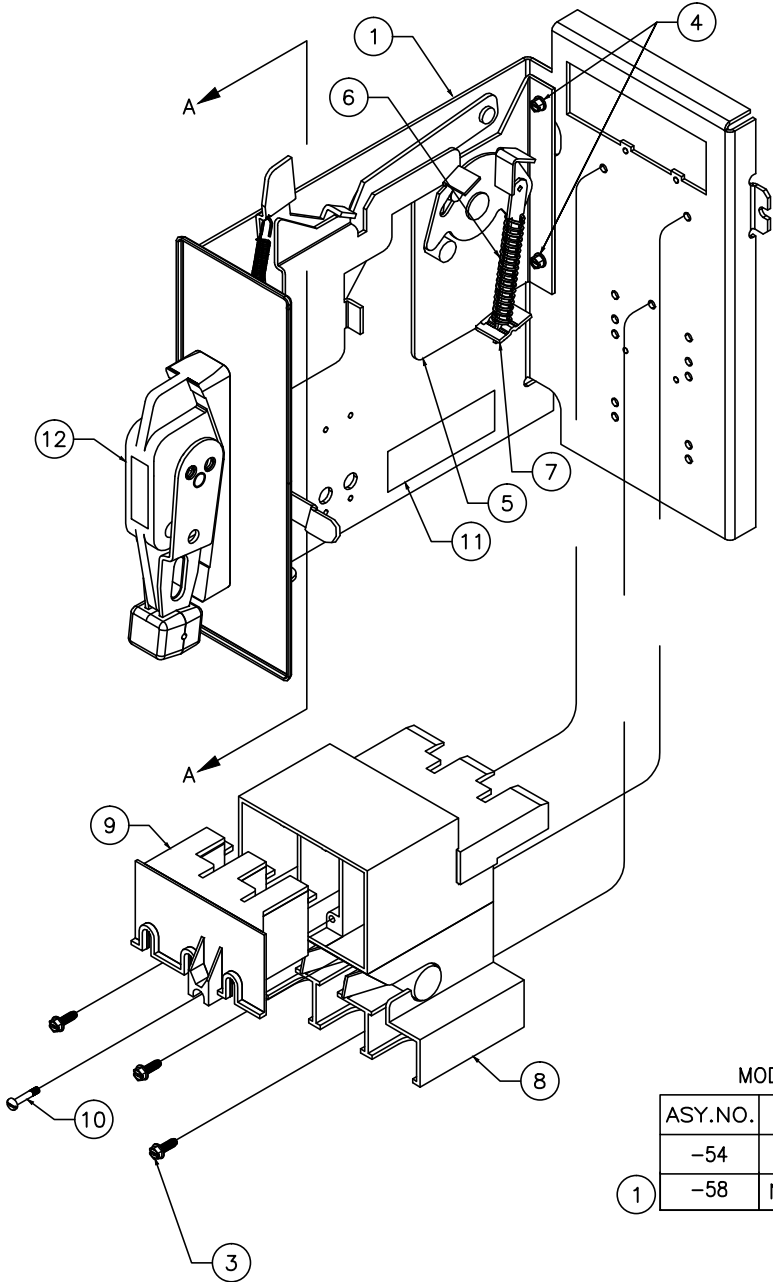




SECTION A-A
ROTATED 180°

NOTES:

- ONE OF A SERIES.
- LUBRICATE BEARING SURFACES WITH (1615-100850) ITEM 23.
- ALL PARTS SHOULD ROTATE OR SLIDE FREELY.
- INSTALL ITEMS 6 AND 7 BEFORE MOUNTING ITEM 8 WITH ITEM 3.
- MOUNT ITEM 9 WITH ITEM 10 AFTER MOUNTING ITEM 8.
- INSTALL ITEMS 21 AND 22 AFTER ITEM 20.



MODEL 6 STANDARD

ASY.NO.	DESCRIPTION
-54	NO FUSE CLIPS
-58	NO FUSE CLIPS -AG

CURRENT REVISION DESCRIPTION

01 BOM CHNGS ASSY 80439-889-51 AND 53

REVISION LEDGER

REV	ECO	DATE	BY	CHKD
E	A249848	04-02-12	JTH	JWG
01	AN359995	02-17-15	ER	GWSZ

DO NOT SCALE - WORK TO DIMENSIONS

STANDARD TOLERANCE UNLESS OTHERWISE SPECIFIED	LINEAR DIMENSION	ONE PLACE DECIMAL ± .060	TWO PLACE DECIMAL ± .030	THREE PLACE DECIMAL ± .005
HOLE DIAMETER	HOLE DIAMETER	TWO PLACE DECIMAL ± .010	THREE PLACE DECIMAL ± .002	
ANGLE	ANGLE	DIMENSIONED ± 1°	UNDIMENSIONED 90° ± 2°	

PRINTS TO:

ECO	DATE	BY	CHKD	CAD SETTING
9800819	7-16-98	GLM	BSW	2

TITLE

100A FS MECH

USE OF

MODEL 6 (STANDARD)

C 80439 889 5X

SHEET 2 OF 3



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