

PrimaSet Sheet Metal specifications :

Cold rolled steel DC01 and DC01+ZE25/25 according to NF EN 10 130 standard.

Cataphoresis treatment: 15µ minimum.

Epoxy polyester powder: 35µ minimum hot polymerised .

Total minimum paint thickness: 50µ minimum

	PrimaSet G	PrimaSet GK	PrimaSet Cubicle P & Active	
IP	IP 30 / 31 / 43	IP 55		IP 30 / 31 / 55
IK	07 (without door) 08 (with door)	10 (with door)		07 (without door and IP30 cover panels) 08 (with IP30 door and cover panel) 10 (with IP55 door and cover panel)
Sheet Metal	DC 01	DC 01 + EZ25/25		DC 01
Front Faces	0,80mm	0,80mm		0,80mm
Doors	1,00mm	1,50mm	Standard IP30/31	1,5mm (with additionnal C profil)
			Reinforced IP30 / IP55	1,25mm
Rear panels	0,80mm	0,8 mm (jusqu'à 23 mod inclu)		1,00mm
		1 mm (27 et 33 mod)		
Side panels	0,80mm	0,8 mm (jusqu'à 23 mod inclu)		1,00mm
		1 mm (27 et 33 mod)		
Roofs				1,00mm
Frame				1,25mm
Top or Bottom bracket for frame				2,5 mm
Cross members				1,50mm
Glass	3,00mm	4,00mm		3 mm IP30 et 4 mm pour IP55