

Steps for setting up the starter

1 - Check the delivery of the Altistart 48

- Check that the starter reference printed on the label is the same as that on the delivery note corresponding to the purchase order.
- Remove the Altistart 48 from its packaging and check that it has not been damaged in transit.

⚠ WARNING

DAMAGED SOFT STARTER EQUIPMENT

Do not operate or install any soft starter or soft starter accessory that appears damaged.
Failure to follow these instructions can result in death, serious injury or equipment damage.

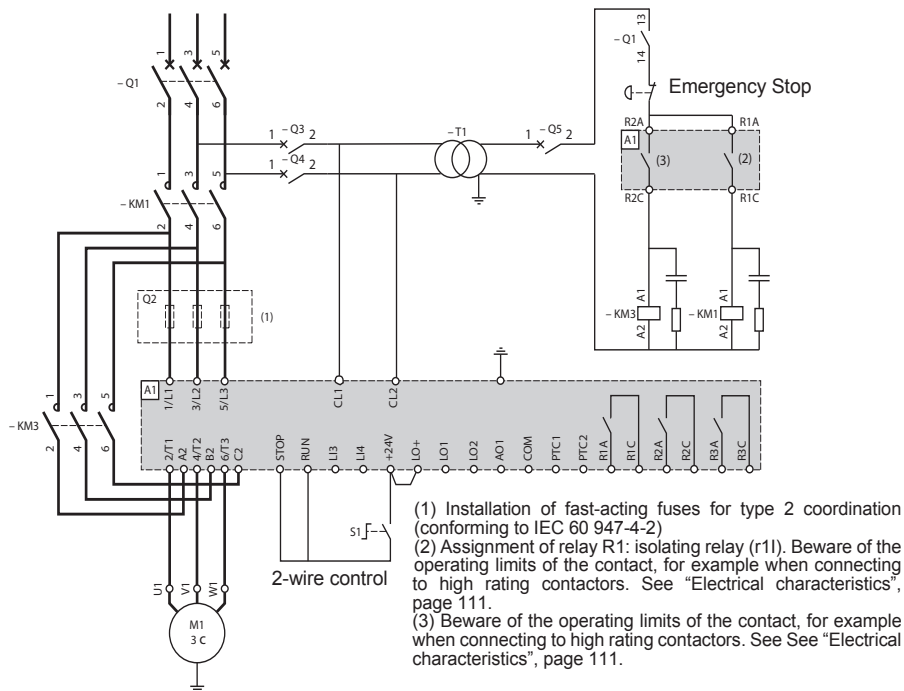
ENGLISH

2 - Mount the soft starter vertically

- Fit the Altistart 48 in accordance with the recommendations on page 104 and page 105.

3 - Connect the Altistart 48:

- Wire the soft starter to the ground.
- The control line supply (CL1 – CL2), ensuring that it is off
- The power line supply (1/L1 - 3/L2 - 5/L3), ensuring that it is off
- The motor (2/T1 - 4/T2 - 6/T3), ensuring that its coupling corresponds to the supply voltage



Note: For other wiring diagrams, see page 113 to page 117.

If the ATS48...Q / ATS48...YS316 is used in the motor delta windings, follow the recommendations on page 94, page 95 and the diagrams on page 115.